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# QUICK 861Pro REWORK STATION **SUNSHINE**

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**SUNSHINE** Instruction Manual SUNSHINE



Thank you for purchasing our products. Please keep the instruction manual properly for future reference. **SUNSHINE** 

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#### 1.Safety Instructions

## **A**CAUTION

- During the installation and use of this product, all electrical safety regulations of the country and regions must be strictly observed.
- The power supply must be disconnected when disassembling the product. Do not operate with power on.
- If the product does not work properly, please contact the supplier or our company, and do not disassemble or change the product in any way. We are not responsible for any problems caused by unauthorized maintenance or modification.



#### ₩ARNING

- Don't install the product in a place where the surface is easy to shake or be impacted, as it may damage the product.
- Don't place the product in places where it may be exposed to rain or moisture.
- The product should be used away from places where there is magnetic interference.
- Don't use in flammable and explosive environments.
- Pay attention to the air outlet and its surroundings. High temperature operation, be careful of burns.
- Power supply should be turned off during breaks or when finished to avoid safety accidents.
- Please keep the air outlet unblocked and ensure there is no obstruction.
- Check and maintain the product regularly. Do not use the product when it is damaged, especially when the power cord is damaged.
- The handle must be correctly placed on the holder when not working, and do not replace it on the workbench.

  After operation, the unit can be turned off only when it is cooled below 100 °C (in the sleep state).
- Please unplug the power cord when the product is not used for a long time.

#### SUNSHINE 2. Overview

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This product features a brushless eddy current blower for air output, electric heating wire for heating, K-type sensor for temperature measurement, CPU chip control circuit for precise temperature control, and color LCD screen for temperature and airflow display. It is suitable for rework on various components, such as SMD, SOP, SOG, etc., and can be applied in heat shrinkage, drying, paint removal, adhesive removal, thawing, preheating, disinfection, adhesive soldering, and others.

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#### 3. Product Characteristics

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- Color LCD display, with numerical mode or curve mode to display heating parameters.
- Support password protection and button lock.
- 4 channels of CH1, CH2, CH3 and CH4 are available to separately set the airflow rate and temperature.
  - The intelligent desoldering holder includes a magnetic switch that enables automatic sleep. The handle automatically stops heating when it is placed back to the holder to extend the service life of heater.
  - Closed-loop sensor, and the microcomputer zero cross temperature control to realize high power, rapid heating, and with accurate and stable temperature adjustment.
  - Brushless vortex blower with adjustable airflow rate in wide range for various heating purposes. SUNSHINE

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# SUNSHINE SUNSHINE 4.Product Specifications

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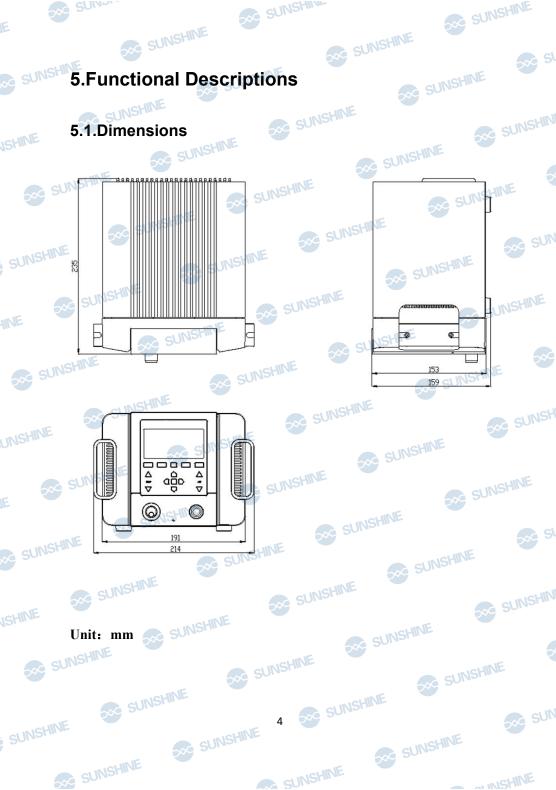
	SUNSHINE	SUNSHINE	SI SI
SUNSHIN	Product Specific		
	SUNSHINE	SUNSHINE	SUNSHIN
ISHINE	Product Model SH	861Pro SUNSHINE	5011
SUN	Power	SUNSHINE 1300W SUN	SHINE
SUNSHINE	Working Voltage	AC110V/ 220V	SUN
SOME	Temperature Range	50°C~550°C~	CHINE
AINE	Airflow Range	Scale 1~200	SUNSHINE
SUNSH	Max Airflow Rate	70L/min	INE S
	Dimensions(L×W×H)	214*235*159mm	
UNSHINE	Weight		SUNSH
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#### 5.2.Part Descriptions

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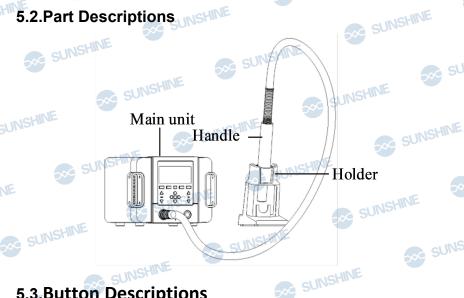
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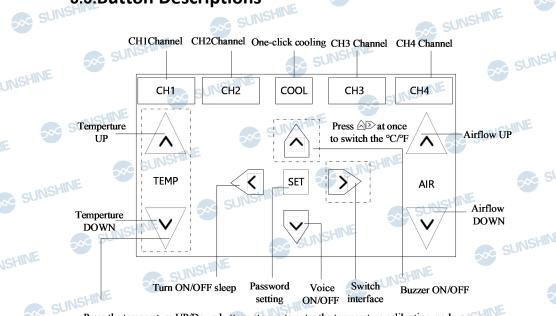
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#### 5.3. Button Descriptions



Press the temperature UP/Down buttons at once to enter the temperature calibration mode Note: A prompt will pop-up when each function is enable/disabled

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#### 5.4. Function Descriptions of the Main Interface

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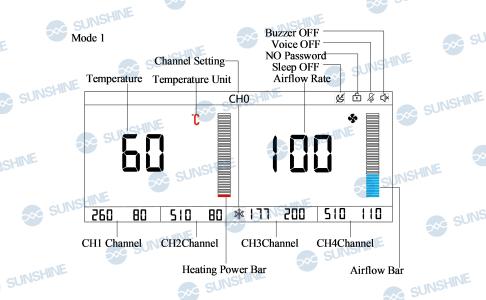
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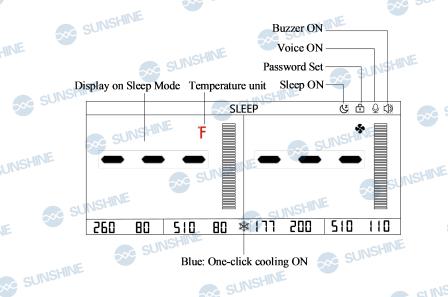
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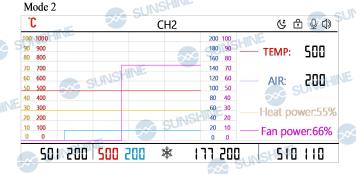
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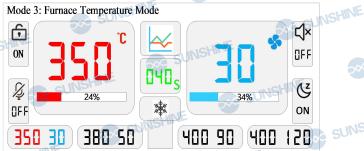
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Note: In mode 3 furnace temperature mode, the voice control function, temperature UP/DOWN button, airflow rate UP/DOWN button do not work.

#### 6.Temperature/Airflow/Channel Settings

#### 6.1. Temperature Settings

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Press "▲" or "▼" of TEMP once, the temperature goes up or down by SUNSHINE 1°C; long press for quick adjustment.

#### 6.2. Airflow Settings

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Press "▲" or "▼" of AIR once, the airflow scale goes up or down by 1; long press for quick adjustment. SUNSHINE

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#### 6.3.Channel Settings

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Press the CH1, CH2, CH3, or CH4 to select the corresponding channel from 1~4. When the temperature and airflow settings are finished, long press CH1~CH4 to confirm and save the parameters.

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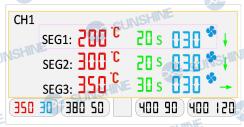
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#### 7. Setting of Furnace Temperature Mode

In mode 3 furnace temperature mode, long press CH1, CH2, CH3 or CH4 to enter the parameter setting interface.



- In the furnace temperature mode, time +/- button
- In the furnace temperature mode, switch the temperature segment

The setting of temperature and airflow rate are the same as 6.1 and 6.2. Press the buttons respectively to increase and decrease the time. Press the buttons respectively to switch the temperature segment. Long press SET or short press the current channel button to exit.

Take the picture below as an example:

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You can set 3 temperature segments in furnace temperature mode. It starts timing when the first temperature segment reaches the set temperature at 200 °C. After 20 seconds, it reaches the second segment at 300°C. And then it continues to heat for 20 seconds to reach the third segment at 350 °C and remains for 30 seconds. When the set time (Cumulative time 70S) is reached it beeps, indicating a working cycle ends. Then press CH1 to start cooling, when the temperature reaches

the set value of the first temperature segment (200 °C), the above settings will repeat.

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#### 8. Password Settings

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The initial password is "000". At this point the system is unlocked, and settings for functions and channels are available.

1) Long press the "SET" key to go to password setting page (Initial password is "000").



2) Press the "\( \times\)" or "\( \times\)" to change the digit, and "\( \times\)" to move into the next digit. When finished, press SET to confirm.

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3) Input the new password and press SET to confirm.



#### 9.Sleep/Wake Up

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- 1) When the handle is properly placed on the holder, the unit automatically enters the cooling state; and the unit enters the sleep mode instantly when the displayed temperature drops to 100 °C.
- 2) When the handle is removed from the holder, the system resumes to work instantly.

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#### 10.Temperature Calibration

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The temperature should be recalibrated every time the heating element is replaced.

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- 1) Set the temperature of the unit to 300°C before calibration.
- 2) When the value of temperature is stable, measure the air outlet temperature of the handle with QUICK 196 and record the reading.
- 3) Then long press the "▲" and "▼" of TEMP at once to enter the temperature calibration mode.

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4) Press the "▲" and "▼" of TEMP to change the digit, then press "COOL" to confirm.



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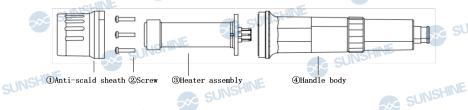
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5) Repeat the above steps to calibrate until displaying no temperature error.

**Note:** If QUICK196 is not available, it is recommended to place the temperature measuring device of the thermometer external sensor 3 5mm away from the nozzle for temperature measurement.

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#### 11.Instructions for the Heater Replacment



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#### 11.1.Steps of removing the Heater

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- SUNSHINE 1) Unscrew ① Anti-scalding sheath at the front of the handle.
  - 2) Unscrew ② three screws fixing the heater steel pipe
  - 3) Pull out the damaged ③ Heater assembly

Note: All operating steps are performed with the power disconnected and the handle cooled

#### 11.2.Steps of replacing the Heater

- 1) Align the pins of the new ③ Heater assembly with the socket of ④ Handle body and insert it vertically
- 2) Reinstall ② three screws that fix the steel pipe

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3) Tighten ① Anti-scald sheath

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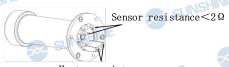
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4) After the heater is replaced, please do the following measurements:



Heater resistance:

220V:40 Ω (±10%) 110V:10 Ω (±10%)

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5) Calibrate the temperature, refer to soldering temperature calibration.7) After the heater is replaced, please do the following measurements:

#### 12.Installation and Disassembly of Nozzle

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1) Installation: Insert the selected nozzle into the air outlet steel pipe of the handle, and then press the air nozzle into the air outlet steel pipe by hand, and make sure that the air nozzle has been clamped before use.

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2) Removing: When disassembling the air nozzle, remove the handle from the air gun stand. There is a card slot between the air nozzle and the steel pipe of the air outlet. Put the handle on the air nozzle removal plate through the clamping groove, fix the air gun stand with one hand, and then gently pull the handle back to take out the nozzle.

SUNSHINE **SUNSHINE** SUNSHINE Removal plate SUNSHINE SUNSHINE

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⚠ Note: Air nozzle can be customized

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Replace the air nozzle after cooling down to avoid scalding.

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#### SUNSHIN 13.Troubleshooting

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	SUN <sup>S</sup>	HIVE	CUNSHINE
INE	No.	Error	Fault Descriptions
SUNSH	INE 1	Н-Е	Faulty in the heater and need to be checked.
UNSHINE	2	S-E	Faulty in the sensor and need to be checked.
s s	UNZHINI	F-E	Faulty in the fan and need to be checked.
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# 14. Voice Control File

### Commands **Control File 1**

C	INSHINE SI	MICHINE	········
E S	Commands	Reply Sentence	JNSHINE
	Hey Quick SUNSPINS	Hey, what can I do for you	
SUNSHINI	Heat ON MISHIN	Heat ON	
	Heat OFF	Heat OFF SUNSHING	
	Volume DOWN	Volume DOWN	s aunisi
USHINE	Volume UP	Volume UP	SUNS
	Set the channel one	Set the channel one	
SUN	Set the channel two	Set the channel two	(INE
	Set the channel three		
	SUNST III	13 SUNSHINE	<b>A</b> S
SUNSHINE	SUNSHINE	NICHINE	
7	WISHINE SO.	SUNSHINE	

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	500 50		SUNSTIN
)[_ 	SUNSHINE	SUNSHINE SUNSHINE	SI
SUNSHINE	Set the channel four SUNSHIN	Set the channel four	E
		One degree UP	
E	Two degrees UP	Two degrees UP	SUNSHIN
USHINE	Five degrees UP SUNSHINE	Five degrees UP	
m I		One degree DOWN	- P
SUIV	Two degrees DOWN SUN	Two degrees DOWN	ISHINE
	Five degrees DOWN	Five degrees DOWN	
SUNSHINE	One scale UP	One scale UP	SUN
SUNDI	Two scales UP SUNSHINE	Two scales UP	
	Five scales UP	Five scales UP	a unE
AINE SOS	One scale DOWN	One scale DOWN	SUNSHINE
	Two scales DOWN	Two scales DOWN	
a cunst	Five scales DOWN	Five scales DOWN	
500 501	Temperature to Fifty	Temperature to Fifty SUNS	HII VIE
	Temperature to Sixty	Temperature to Sixty	- aunish
UNSHINE	Temperature to Seventy	Temperature to Seventy	sunsh
Olso	Temperature to Eighty	Temperature to Eighty	
SI SI	Temperature to Ninety	Temperature to Ninety	SUNSHINE
E	Temperature to One Hundred	Temperature to One Hundred	Oldo.
	Temperature to One One Zero	Temperature to One One Zero	on SI
SUNSHINE	Temperature to One Two Zero	Temperature to One Two Zero	
	Temperature to One Three Zero	Temperature to One Three Zero	
6	Temperature to One Four Zero	Temperature to One Four Zero	SUNSHIN
USHINE	Temperature to One Five Zero	Temperature to One Five Zero	501
	Temperature to One Six Zero	Temperature to One Six Zero	
SUN!	Temperature to One Seven Zero	Temperature to One Seven Zero	HINE
	Temperature to One Eight Zero	Temperature to One Eight Zero	

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<b>SUNSHINE</b>	Temperature to One Nine Zero	Temperature to One Nine Zero	E
	Temperature to Two Hundred	Temperature to Two Hundred	II Am
ISHINE	Temperature to Two One Zero	Temperature to Two One Zero	SUNSHIN
121	Temperature to Two Two Zero	Temperature to Two Two Zero	
CINS	Temperature to Two Three Zero	Temperature to Two Three Zero	USHINE
30	Temperature to Two Four Zero	Temperature to Two Four Zero	13HIIVE
	Temperature to Two Five Zero	Temperature to Two Five Zero	- 10
SUNSHINE	Temperature to Two Six Zero	Temperature to Two Six Zero	SUN
Solve	Temperature to Two Seven Zero	Temperature to Two Seven Zero	
	Temperature to Two Eight Zero	Temperature to Two Eight Zero	SUNSHINE
AINE	Temperature to Two Nine Zero	Temperature to Two Nine Zero	SUND
	Temperature to Three Zero Zero	Temperature to Three Hundred	
SUNSH	Temperature to Three One Zero	Temperature to Three One Zero	HINE
	Temperature to Three Two Zero	Temperature to Three Two Zero	
UNSHINE	Temperature to Three Three Zero	Temperature to Three Three Zero	SUNSH
0.5	Temperature to Three Four Zero	Temperature to Three Four Zero	
SI SI	Temperature to Three Five Zero	Temperature to Three Five Zero	SUNSHINE
E	Temperature to Three Six Zero	Temperature to Three Six Zero	5014-
	Temperature to Three Seven	Temperature to Three Seven	SI SI
SUNSHINE	Temperature to Three Eight Zero	Temperature to Three Eight Zero	-
	Temperature to Three Nine Zero	Temperature to Three Nine Zero	
	Temperature to Four Hundred	Temperature to Four Hundred	SUNSHIN
ISHINE	Temperature to Four One Zero	Temperature to Four One Zero	
- m10	Temperature to Four Two Zero	Temperature to Four Two Zero	
SUIV	Temperature to Four Three Zero	Temperature to Four Three Zero	HINE
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SUNSHINE	Temperature to Four Four Zero	Temperature to Four Four Zero	
	Temperature to Four Five Zero	Temperature to Four Five Zero	II
ISHINE	Temperature to Four Six Zero	Temperature to Four Six Zero	SUNSHIN
	Temperature to Four Seven Zero	Temperature to Four Seven Zero	
a culti	Temperature to Four Eight Zero	Temperature to Four Eight Zero	JE &
30	Temperature to Four Nine Zero	Temperature to Four Nine Zero	
	Temperature to Five Hundred	Temperature to Five Hundred	
SUNSHINE	Temperature to Five One Zero	Temperature to Five One Zero	SUN
201-	Temperature to Five Two Zero	Temperature to Five Two Zero	
	Temperature to Five Three Zero	Temperature to Five Three Zero	NSHINE
INE	Temperature to Five Four Zero	Temperature to Five Four Zero	100
	Temperature to Five Five Zero	Temperature to Five Five Zero	
SUNSH	Temperature to Five Six Zero	Temperature to Five Six Zero	
	Temperature to Five Seven Zero	Temperature to Five Seven Zero	
	Temperature to Five Eight Zero	Temperature to Five Eight Zero	SUNSH
UNSHINE	Temperature to Five Nine Zero	Temperature to Five Nine Zero	
	Temperature to Six Hundred	Temperature to Six Hundred	
SI SI	Temperature to Six One Zero	Temperature to Six One Zero	HINE
E	Temperature to Six Two Zero	Temperature to Six Two Zero	
LICHINE	Temperature to Six Three Zero	Temperature to Six Three Zero	SI SI
SUNSHINE	Temperature to Six Four Zero	Temperature to Six Four Zero	
	Temperature to Six Five Zero	Temperature to Six Five Zero	1
ISHINE	Temperature to Six Six Zero	Temperature to Six Six Zero	SUNSHIN
121 m 2	Temperature to Six Seven Zero	Temperature to Six Seven Zero	
SUN!	Temperature to Six Eight Zero	Temperature to Six Eight Zero	V
30.1	Temperature to Six Time Zero	Temperature to Six Nine Zero	
	SUNSHINE	16 SUNSHINE	
SUNSHINE	CHINE	16	SUN
20.	SUNSHINE	SUNSHINE	
	CUNSHINE	MICHINE	IE

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			SUNSPILL
IE	SUNSHINE	SUNSHINE	SI SI
SUNSHINE	Temperature to Seven Hundred	Temperature to Seven Hundred	E
	Temperature to Seven One Zero	Temperature to Seven One Zero	un II
ISHINE	Temperature to Seven Two Zero	Temperature to Seven Two Zero	SUNSHIN
121	Temperature to Seven Three	Temperature to Seven Three	
GINS	Temperature to Seven Four Zero	Temperature to Seven Four Zero	USHINE
500	Temperature to Seven Five Zero	Temperature to Seven Five Zero	USHIND
	Temperature to Seven Six Zero	Temperature to Seven Six Zero	101
SUNSHINE	Temperature to Seven Seven	Temperature to Seven Seven	SUN
501.0	Temperature to Seven Eight Zero	Temperature to Seven Eight	
	Temperature to Seven Nine Zero	Temperature to Seven Nine Zero	SUNSHINE
AINE	Temperature to Eight Hundred	Temperature to Eight Hundred	SUND
	Temperature to Eight One Zero	Temperature to Eight One Zero	
SUNSH	Temperature to Eight Two Zero	Temperature to Eight Two Zero	HINE
	Temperature to Eight Three Zero	Temperature to Eight Three Zero	
	Temperature to Eight Four Zero	Temperature to Eight Four Zero	SUNSH
UNSHINE	Temperature to Eight Five Zero	Temperature to Eight Five Zero	
	Temperature to Eight Six Zero	Temperature to Eight Six Zero	
SV SI	Temperature to Eight Seven Zero	Temperature to Eight Seven	SUNSHINE
E	Temperature to Eight Eight Zero	Temperature to Eight Eight Zero	
as male	Temperature to Eight Nine Zero	Temperature to Eight Nine Zero	€ SI
SUNSHINE	Temperature to Nine Hundred	Temperature to Nine Hundred	
	Temperature to Nine One Zero	Temperature to Nine One Zero	
, mie	Temperature to Nine Two Zero	Temperature to Nine Two Zero	<b>SUNSHIN</b>
ISHINE	Temperature to Nine Three Zero	Temperature to Nine Three Zero	
SUNS	Temperature to Nine Four Zero	Temperature to Nine Four Zero	8
SUIV	Temperature to Nine Five Zero	Temperature to Nine Five Zero	HINE
	SUNSHINE	17 SUNSHINE	C CI IN
SUNSHINE	- migHINE	17	SUN
	SUNSHINE	SUNSHINE	
	SUNSHINE	INIGHINE	

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	SUIVO:	JNSHIIVE SUNSH	INE
E	SUNSHINE	SUNSHINE	€ SI
SUNSHINE	Minimum airflow rate SUNSHIN	Minimum airflow rate CUNSHIP	
	Airflow rate to Ten	Airflow rate to Ten	- 11
ISHINE	Airflow rate to Twenty	Airflow rate to Twenty	JNSHIN
	Airflow rate to Thirty	Airflow rate to Thirty	
a culti	Airflow rate to Forty	Airflow rate to Forty	×
500 501		Airflow rate to Fifty	
	Airflow rate to Sixty	Airflow rate to Sixty	- 17
SUNSHINE	Airflow rate to Seventy	Airflow rate to Seventy	SUN
SUND	Airflow rate to Eighty SUNSTAND	Airflow rate to Eighty SUNSHINE	
	Airflow rate to Ninety		SHINE
AINE SO	Airflow rate to One Hundred	Airflow rate to One Hundred	
		Airflow rate to One One Zero	
SUNSH	Airflow rate to One Two Zero	Airflow rate to One Two Zero	
	Airflow rate to One Three Zero	Airflow rate to One Three Zero	
	Airflow rate to One Four Zero	Airflow rate to One Four Zero	SUNSH
UNSHINE	Airflow rate to One Five Zero	Airflow rate to One Five Zero	
	Airflow rate to One Six Zero	Airflow rate to One Six Zero	
S S	Airflow rate to One Seven Zero	Airflow rate to One Seven Zero	INE
IE .	Airflow rate to One Eight Zero	Airflow rate to One Eight Zero	
CHINE	Airflow rate to One Nine Zero	Airflow rate to One Nine Zero	SI SI
SUNSHINE		Airflow rate to Two Hundred	
	SUNSHINE	SUNSHINE SUNSHINE	
ISHINE	SOL	SUND	JNSHIN
	SUNSHINE	SUNSHINE	
SUN!	SHINE	CHINE -	Z
501.	SHINE SUN	SHINE SUNSHINE	
	MICHINE	a INE	

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## SUNSHINE SUNSTINE SUNSHINE Control File 2 Study Command

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	<b>SUNSHINE</b>	SUNSHINE	st.
SUNSHINE Con	ntrol File 2 Study	Command	NE
with the same of t	Commands	Reply Sentence	SUNSHIN
SHINE	Hey Quick SUNSHI	Hey, what can I do for you	
SUNSHI	Study Wake	Please follow the prompts to study wake	INSHINE
	Study Command	Please follow the prompts to study command words in a quiet environment	@ GUN
UNSHINE	Study Next	Okne	E 301
su	Study Again	Please follow the prompts to study command words in a quiet environment	SUNSHINE
	Quit Study	Exit learning mode	SUNSTA
a sunshine	I Want-to-deleted	Is it the learned wake up word or command word that needs to be deleted	. INIE
Solve	Deleted Wake	Deletion Succeeded	SHINE
	Deleted Command	Deletion Succeeded	SUNSH
HINE	Deleted All	Deletion Succeeded	DOC SUIVE
	Exit Deleted	Exit delete mode	
SUN!	SHINE	SUNSHINE SUNSHINE	SUNSHINE
SUNSHINE	<b>SUNSHINE</b>	SUNSHINE SUNSHINE	sl ∞ Sl
	SUNSHINE	SUNSHINE SUNSHINE	SUNSHIN
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